



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

EMI Gage

28W144 Industrial Avenue, Suite #100, Lake Barrington, IL 60010

*(Hereinafter called the Organization) and hereby declares that Organization is accredited
in accordance with the recognized International Standard:*

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the
operation of a laboratory quality management system
(as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Calibration of Surface Texture, Form, and Roundness ***(As detailed in the supplement)***

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen
President/Operations Manager

Initial Accreditation Date:

May 10, 2004

Issue Date:

May 01, 2020

Expiration Date:

August 31, 2022

Accreditation No.:

59244

Certificate No.:

L20-266

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084

*The validity of this certificate is maintained through ongoing assessments based on a
continuous accreditation cycle. The validity of this certificate should be
confirmed through the PJLA website: www.pjlabs.com*



Certificate of Accreditation: Supplement

EMI Gage

28W144 Industrial Avenue, Suite #100, Lake Barrington, IL 60010
Contact Name: Jeff Dax Phone: 847-277-7511

Accreditation is granted to the facility to perform the following calibrations:

Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (\pm)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Surface Texture R_a^{FO}	0.005 μ m to 1 mm	2 % of reading	Taylor Hobson 44 mm Ball 100 μ in 3 Line Standard 2 μ in Optical Flat ISO 3274-1998 ISO 4288-1998 ISO 11562
Surface Texture R_z^{FO}	0.1 μ m to 1 mm	5 % of reading	
Roundness - Out of Roundness FO	Up to 350 mm	7 nm	Gage Blocks/Optical Flat Taylor Hobson Flick and Hemisphere ASME B89.3.1
Roundness - Flick FO	1 μ m to 2 mm	4 % of reading	Taylor Hobson 44 mm Ball 100 μ in 3 Line Standard 2 μ in Optical Flat ISO 3274-1998 ISO 4288-1998 ISO 11562 Gage Blocks/Optical Flat Taylor Hobson Flick and Hemisphere ASME B89.3.1

1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
3. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer^{FO} would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.



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Accreditation is granted to the facility to perform the following calibrations:

4. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.

